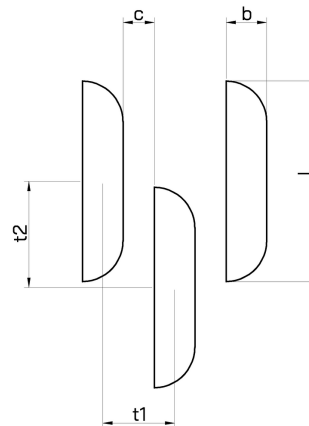
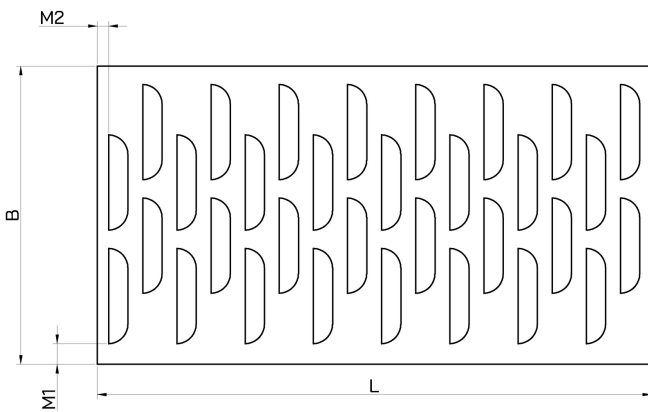


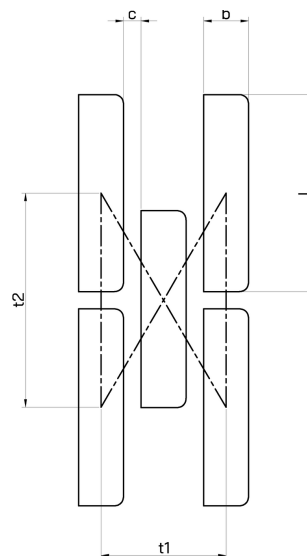
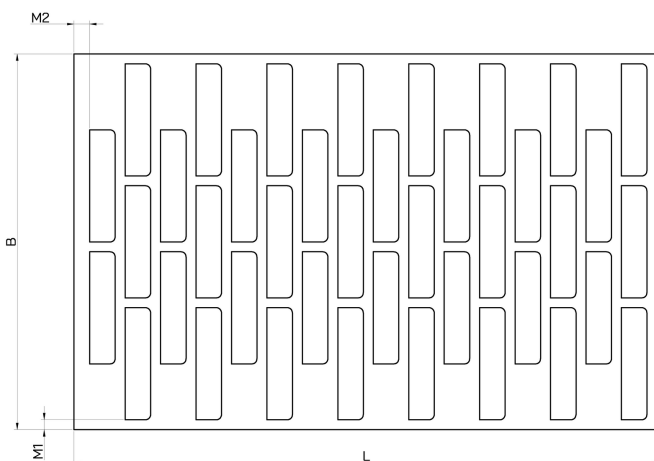
Pocket hole perforation

Alternate perforation



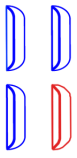
B - material width
L - material length
t1, t2 - perforation step
b - hole width
l - hole length
c - bridge
M1, M2 - margin
h - pocket height

Power throughput
depends on hole
dimensions



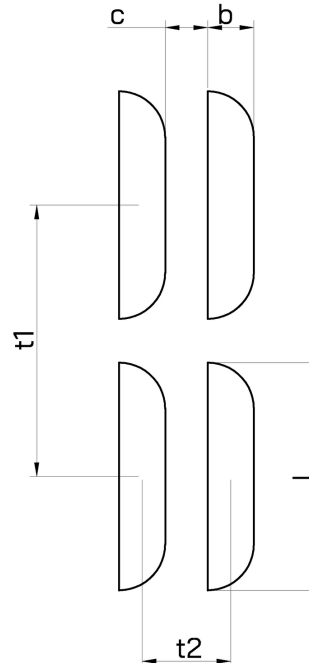
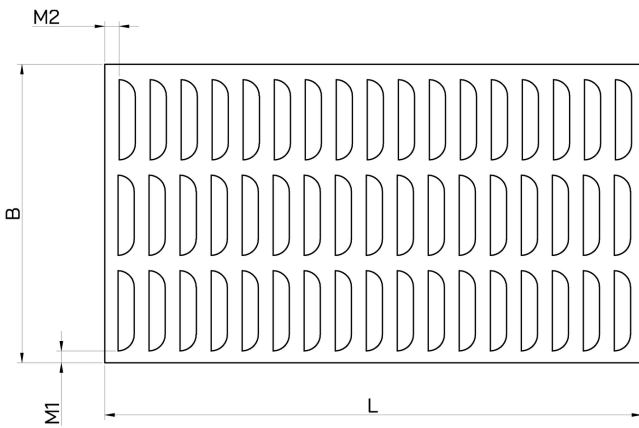
B - material width
L - material length
t1, t2 - perforation step
b - hole width
l - hole length
c - bridge
M1, M2 - margin
h - pocket height

Power throughput
depends on hole
dimensions



Pocket hole perforation

Parallel perforation



B - material width
L - material length
t1, t2 - perforation step
b - hole width
l - hole length
c - bridge
M1, M2 - margin
h - pocket height

Power throughput
depends on hole
dimensions