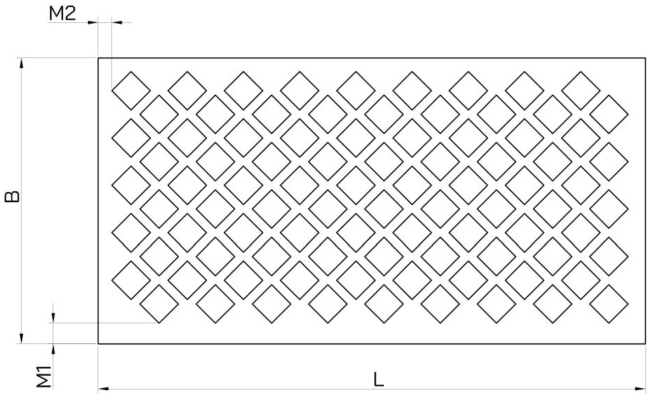
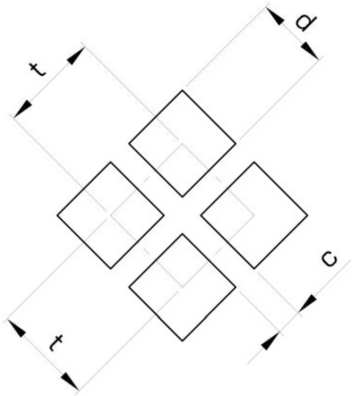
Rhomboid hole perforation

Alternate perforation

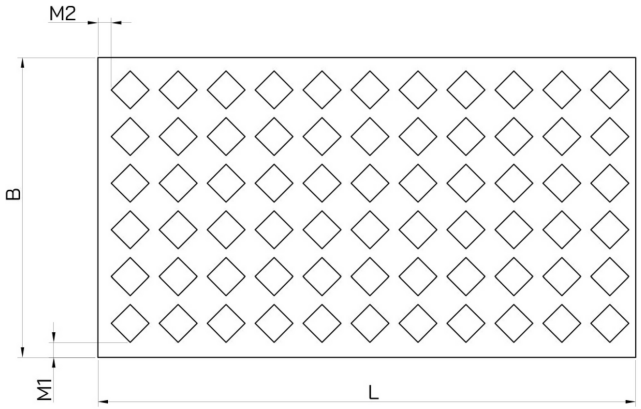


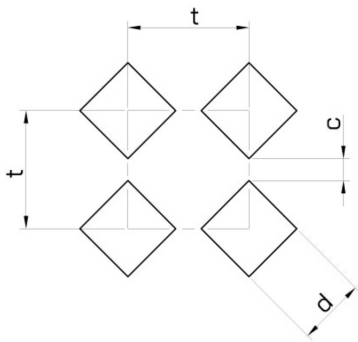


B - material width
L - material length
t - perforation step
d - hole diameter
c - bridge
M1, M2 - margin
Fo - power throughput

$$Fo = \frac{d \times d \times 100}{t \times t} = (\%)$$

Parallel perforation





B - material width
L - material length
t - perforation step
d - hole diameter
c - bridge
M1, M2 - margin
Fo - power throughput

$$Fo = \frac{d \times d \times 100}{t \times t} = (\%)$$